



Product specification – April 21, 2021 V.6



ANTI-SULFURATED ARRAY CHIP RESISTORS AUTOMOTIVE GRADE

AF122 (4Pin/2R) / AF124 (8Pin/4R) / AF162 (4Pin/2R)/ AF164 (8Pin/4R)

5%, 1% sizes 2 × 0402, 4 x 0402, 2 x 0603, 4 x 0603 RoHS compliant





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<u>SCOPE</u>

This specification describes AF122/AF124/AF162/AF164 (convex)series chip resistor arrays with lead-free terminations made by thick film process.

Chip Resistor Surface Mount

APPLICATIONS

- Terminal for SDRAM and DDRAM
- High-end Computer & Multimedia Electronics in high sulfur environment
- Consume electronic equipments: PDAs, PNDs
- Mobile phone, telecom...

<u>FEATURES</u>

- AEC-Q200 qualified
- RoHS compliant
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy
- Moisture sensitivity level: MSL I

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

AF

GLOBAL PART NUMBER (PREFERRED)

SERIES

AF XX X - X X X XX XXXX L

(1) (2) (3) (4) (5) (6) (7)

I)	SI	Ζ	E
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12 = 0402 × 2 (0404)
$12 = 0402 \times 4 \ (0408)$
$16 = 0603 \times 2 (0606)$
$ 6 = 0603 \times 4 (06 2)$

(2) NUMBER OF RESISTORS

2 = 2 resistors

4 = 4 resistors

(3) TOLERANCE

 $F = \pm 1\%$

 $J = \pm 5\%$ (for Jumper ordering, use code of J)

(4) PACKAGING TYPE

R = Paper taping reel

(5) TEMPERATURE COEFFICIENT OF RESISTANCE

– = Base on spec

(6) TAPING REEL

07 :	= 7	inch (dia. F	Reel
13 :	= 13	3 inch	dia.	Reel

(7) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

Resistance rule of global part number				
Resistance code rule	Example			
OR	0R = Jumper			
XRXX (Ι to 9.76 Ω)	R = Ω R5 = .5 Ω 9R76 = 9.76 Ω			
XXRX (10 to 97.6 Ω)	IOR = IO Ω 97R6 = 97.6 Ω			
XXXR (100 to 976 Ω)	100R = 100 Ω			
XKXX (1 to 9.76 K Ω)	ΙΚ = Ι,000 Ω 9K76 = 9760 Ω			
XM (Ι MΩ)	IM = 1,000,000 Ω			

ORDERING EXAMPLE

The ordering code of a AF122 convex chip resistor array, value $1,000\Omega$ with $\pm 5\%$ tolerance, supplied in 7-inch tape reel is: AF122-JR-071KL.

NOTE

- All our R-Chip products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER

MARKING

AFI22



For further marking information, please refer to data sheet "Chip resistors marking".

CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal embedded into a glass and covered by a glass. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the external terminations (matte tin on Nibarrier) are added as shown in Fig.4.

DIMENSIONS

Table I				
TYPE	AFI22	AFI24	AF162	AFI64
B (mm)	0.24±0.10	0.25±0.15	0.35±0.10	0.35±0.15
H (mm)	0.30+0.10/-0.05	0.45±0.05	0.30±0.10	0.65±0.05
H⊢(mm)		0.30±0.05		0.50±0.15
P (mm)	0.67±0.05	0.50±0.05	0.80±0.05	0.80±0.05
L (mm)	1.00±0.10	2.00±0.10	1.60 ± 0.10	3.20±0.15
T (mm)	0.30±0.10	0.45±0.10	0.40±0.10	0.60±0.10
W _I (mm)	0.25±0.10	0.30±0.15	0.30±0.10	0.30±0.15
W2 (mm)	1.00±0.10	1.00±0.10	1.60 ± 0.10	1.60±0.15

OUTLINES





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SCHEMATIC

For dimension, please refer to Fig. 5 and Table I	4 3	5 6 7 8	
	AF122 / 162	$\begin{array}{c c} \hline \\ \\ \hline \\ \\ \hline \\ \\ \hline \\$	AF124 / 164
Fig. 6 Equivalent circuit diagram	R1 = R2	1 2 3 4 R1 = R2 = R3 = R4	YNSC078-1

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ELECTRICAL CHARACTERISTICS

Chip Resistor Surface Mount

AF	122		AFI24		AF162	AF16
–55 °C to +15	i5 ℃	−55 °C to +	-155 °C	–55 °C to -	+155 °C	–55 °C to +155 °
1/1	6 W		1/16 W		1/16W	1/16\
	50 V		50 V		50V	50
100 V			100 V	I OC		100
	00 V		100 V		100V	100
5% (E24) Ι Ω to Ι ΜΩ Ι% (E24/E96) Ι0 Ω to Ι ΜΩ Jumper < 50 mΩ		I% (E24/E96) ΙΩ t	οΙMΩ	I% (E24/E96) ΙΩι	to I MΩ I	5% (E24) Ι Ω to Ι Μ % (E24/E96) Ι Ω to Ι Μ Jumper < 50 m
ature Coefficient $I \Omega \le R \le I 0 \Omega \pm 250 \text{ ppm/°C}$ $I 0 \Omega < R \le I M\Omega \pm 200 \text{ ppm/°C}$						
		Rated Current	1.0 A 2 0 A	Rated Current	1.0 A 2 0 A	Rated Current 1.0 Maximum Current 2.0
	-55 °C to +15 / 	100 V 5% (E24) Ω to ΜΩ 1% (E24/E96) 10 Ω to ΜΩ Jumper < 50 mΩ	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	-55 °C to +155 °C -55 °C to +155 °C 1/16 W 1/16 W 50 V 50 V 100 V 100 V 100 V 100 V 100 V 100 V 100 V 100 V 100 V 100 V 100 V <	-55 °C to +155 °C -55 °C to +155 °C -55 °C to + 1/16 W 1/16 W 1/16 W 50 V 50 V 50 V 100 V 100 V 100 V 100 Q < R < 10 Q ±250 ppm/°C	-55 °C to +155 °C -55 °C to +155 °C -55 °C to +155 °C 1/16 W 1/16 W 1/16 W 1/16 W 50 V 50 V 50 V 100 V 100 V 100 V 100 V 100 C to 1 MQ 100 to 1 MQ 1% (E24/E96) 1 Q to 1 MQ 1% (E24/E96) 1 Q to 1 MQ 10 Q < R ≤ 10 Q ±250 ppm/°C

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please refer to data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing sty	yle and packaging quantity				
PACKING STYLE	REEL DIMENSION	AF122	AFI24	AF162	AF164
Paper Taping Reel (R)	7" (178 mm)	10,000 units	10,000 units	5,000 units	5,000 units
	13" (330 mm)	50,000 units	40,000 units		20,000 units

NOTE

1. For paper tape and reel specification/dimensions, please refer to data sheet "Chip resistors packing".



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FUNCTIONAL DESCRIPTION

POWER RATING

AF122 / AF124 / AF162 / AF164 rated power at 70 $^\circ\text{C}$ is 1/16 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$V = \sqrt{(P \times R)}$

or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)



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TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
High Temperature	AEC-Q200 Test 3	1,000 hours at T_A = 155 °C, unpowered	±(2.0%+0.05Ω)
Exposure	MIL-STD-202 Method 108		$<\!50~m\Omega$ for Jumper
Moisture	AEC-Q200 Test 6	Each temperature / humidity cycle is defined at	±(2.0%+0.05Ω)
Resistance	MIL-STD-202 Method 106	8 hours (method 106F), 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	<100 m Ω for Jumper
Biased Humidity	AEC-Q200 Test 7 MIL-STD-202 Method 103	I,000 hours; 85 °C / 85% RH I 0% of operating power	±(3.0%+0.05Ω)
	MIL-STD-202 Method 103	Measurement at 24±4 hours after test conclusion	<100 m Ω for Jumper
Operational Life	AEC-Q200 Test 8 MIL-STD-202 Method 108	1,000 hours at 125 °C, derated voltage applied for 1.5 hours on, 0.5 hour off, still-air required	±(3.0%+0.05Ω) <100 mΩ for Jumper
Resistance to	AEC-Q200 Test 15	Condition B, no pre-heat of samples	±(1.0%+0.05Ω)
Soldering Heat	MIL-STD-202 Method 210	Lead-free solder, 260 ± 5 °C, 10 ± 1 seconds immersion time	<50 mΩ for Jumper No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	
Thermal Shock	AEC-Q200 Test 16	-55/+125 °C	±(1.0%+0.05Ω)
	MIL-STD-202 Method 107	Number of cycles is 300. Devices mounted Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	${<}50~m\Omega$ for Jumper
ESD	AEC-Q200 Test 17	Human Body Model,	±(3.0%+0.05 Ω)
	AEC-Q200-002	_{pos.} + _{neg.} discharges 22/ 24: 500V 62/ 64: KV	$<\!50~m\Omega$ for Jumper



TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability	AEC-Q200 Test 18	Electrical Test not required Magnification $50X$	Well tinned (≥95% covered)
- Wetting	J-STD-002	SMD conditions:	No visible damage
		(a) Method B, aging 4 hours at 155 °C dry heat, dipping at 235±3 °C for 5±0.5 seconds.	5
		(b) Method B, steam aging 8 hours, dipping at 215±3 °C for 5±0.5 seconds.	
		(c) Method D, steam aging 8 hours, dipping at 260±3 ℃ for 30±0.5 seconds.	
Board Flex	AEC-Q200 Test 21	Chips mounted on a 90mm glass epoxy resin	±(1.0%+0.05Ω)
board Flex	AEC-Q200-005	PCB (FR4)	· · · · ·
	NEC-9200-003	3mm	$<$ 50 m Ω for Jumper
		Holding time: minimum 60 seconds	
		5	
Temperature Coefficient of	MIL-STD-202 Method 304	At +25/–55 °C and +25/+125 °C	Refer to table 2
Resistance (T.C.R.)		Formula:	
		T.C.R= $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$	
		Where	
		t_1 =+25 °C or specified room temperature	
		t_2 =–55 °C or +125 °C test temperature	
		R ₁ =resistance at reference temperature in ohms	
		R_2 =resistance at test temperature in ohms	
Short Time	IEC60115-14.13	2.5 times of rated voltage or maximum	±(2.0%+0.05Ω)
Overload		overload voltage whichever is less for 5 sec	$<50 \text{ m}\Omega$ for Jumper
		at room temperature	···- ··· Jobo.
FOS	ASTM-B-809-95*	Sulfur 750 hours, 105°C, unpowered	±(4.0%+0.05Ω)



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REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 6	Apr. 21, 2021	-	- Upgrade to Automotive Grade and voltage of AF124 updated, TCR of AF164 updated.
Version 5	Mar. 20, 2017	-	- Modify AF124/164 Equivalent Circuit Diagram
Version 4	Jun. 23, 2016	-	- AEC-Q200 qualified
Version 3	Nov. 17, 2015	-	- Add in AF162
Version 2	May 29,2015	-	- Add in AF164
Version I	Aug. 15, 2014	-	- Update AFI24 dimensions
Version 0	Oct. 02, 2013	-	- First issue of this specification

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AF124-JR-0722RL AF124-JR-0715RL AF122-JR-0722RL AF124-JR-0736RL AF124-JR-0747RL AF124-JR-07240RL AF124-JR-0724RL AF124-JR-0730RL AF122-JR-0775RL AF122-JR-0736RL AF124-JR-0782RL AF122-JR-0747RL AF124-JR-0751RL AF122-JR-0739RL AF122-JR-0733RL AF124-JR-0727RL AF122-JR-0715RL AF124-JR-0733RL AF122-JR-0727RL AF124-JR-0739RL AF124-JR-0743RL AF124-JR-0718RL AF122-JR-0730RL AF122-JR-0718RL AF124-JR-0710RL AF124-JR-071KL AF124-JR-070RL AF124-FR-07100KL AF124-JR-0722KL AF124-JR-0775RL AF122-JR-073RL AF124-JR-07100RL AF124-JR-077R5L AF124-FR-0710KL AF124-FR-07100RL AF124-JR-073RL AF124-FR-071KL AF124-JR-0710KL AF164-FR-071KL AF164-FR-0749R9L AF164-FR-0710KL AF164-FR-0722KL AF162-JR-0722RL AF164-JR-0722RL AF164-JR-073RL AF164-JR-0710KL AF164-JR-071KL AF164-JR-072K2L AF164-JR-0747KL AF164-FR-07100KL AF164-FR-0720KL AF164-FR-0733RL AF164-FR-077K5L AF164-JR-074K7L AF164-JR-0733RL AF164-JR-0751KL AF164-JR-0756RL AF124-JR-07470RL AF124-JR-0747KL AF124-JR-074K7L AF124-FR-0733RL AF124-FR-0749R9L AF124-JR-07100KL AF164-JR-07100KL AF164-JR-07100RL AF164-JR-0715KL AF124-FR-07470RL AF164-FR-074K7L AF122-JR-07100KL AF122-JR-07100RL AF164-FR-0715RL AF164-FR-0712KL AF122-FR-073K3L AF124-JR-0733KL AF164-JR-07470RL AF164-JR-0722KL AF164-FR-07620RL AF164-JR-078K2L AF164-JR-07150RL AF164-JR-0727RL AF122-JR-0710RL AF164-JR-07680RL AF124-FR-0751RL AF122-FR-0733RL AF164-FR-0756RL AF164-JR-07300RL AF164-JR-07510KL AF122-JR-075R1L AF124-JR-0720KL AF164-FR-0747KL AF162-JR-072K2L AF164-JR-0751RL AF164-JR-0733KL AF122-JR-071ML AF164-FR-0715KL AF164-JR-072K7L AF122-JR-0747KL AF124-FR-071K5L AF164-FR-075K1L AF164-FR-071ML